

SECTION D

ROUTER

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ROUTER TABLE

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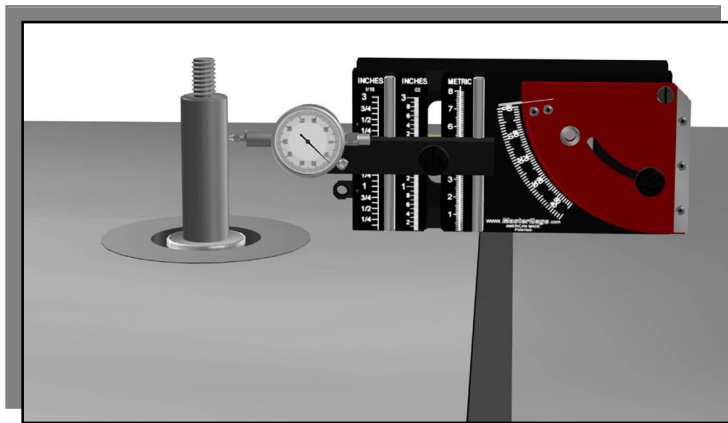
SHAPER

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CNC ROUTERS & MILLS

ROUTER PLUS ROUTER TABLE PLUS SHAPER

All pictures and illustrations are showing the **MasterGage/Pro** with the Shaper. These techniques and methods are also applicable to the Router [hand held] and the Router Table systems.

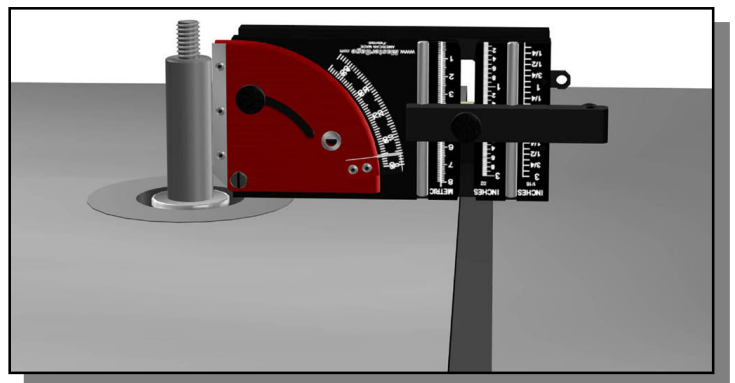


Checking spindle run out by rotating spindle by hand.

ROUTERS: Use the ½ inch diameter x 4 long Precision Rod for this operation

Use flat dial indicator tip for this operation

Square spindle to table top

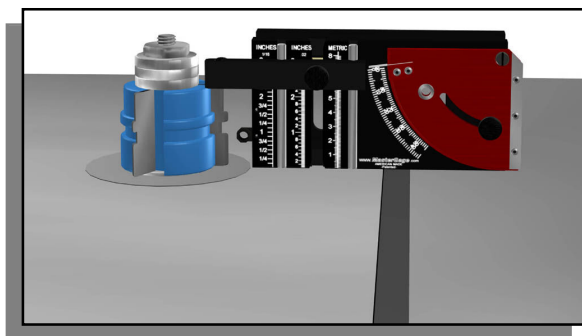
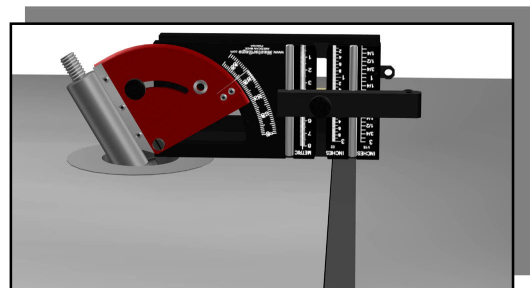


ROUTER PLUS ROUTER TABLE PLUS SHAPER

All pictures and illustrations are showing the **MasterGage/Pro** with the Shaper. These techniques and methods are also applicable to the portable Router and the Router table systems.

Measure/set any angle from 90 degrees to 45 degrees to within 0 degrees, 15 minutes

TIP: Use the Protractor "*INSTANT RECALL*" feature to recall any desired angle accurately



Measure/set height of cutter
Great for cope & stick or rail & stile work where you want to go from one cutter profile to another with **NO** setup down time.

TIP: Use the Height Gauge "*INSTANT RECALL*" feature for setting different cutter heights and return to desired height instantly.

The **Pro** is perfect for checking replaceable blades. You will be able to check each cutter at each contour feature of the blade to verify that all blades are perfect relative to each other. This will insure that there are no "cheater" blades or surfaces. You can now be sure that your sharpening service is giving you what you want!

